

Contract Giver  
(MAH)

1. Test
2. Re-process  
(Excipient)

Step0  
Inform  
manufacture  
plan

1

1. Test  
2. Re-process  
(Contract Acceptor: **GBC** CMO)

- Step1 Before re-process: Income Excipient
- Step2 Test 1: Income QC (Original spec.)
- Step3 GMP re-process (include IPC\*)
- Step4 GMP process validation\*
- Step5 Test 2: Income QC (Customer spec.\*)
- Step6 After re-process: Income Excipient

“\*”: Depend on customer requirements

2

- Base on PIC/S GMP Part I (MP/DP) ch**5.29** Excipients
- Base on PIC/S PI **045-1** Guidelines on The Formalised Risk Assessment for Ascertaining the Appropriate GMP for Excipients of Medicinal Products for Human Use
- Base on Annex **20** QRiskM

## Test& Re-process Excipients (Used in Sterile MPs) of TQA (Demo)

- ❑ Contract Giver(MAH) and Contract Acceptor(GBC) follow the regulations as below to ensure the quality in order to safeguard the safety of patients and the reliability and the robustness of re-process.
  - PIC/S GMP Part I Ch5.29 Excipients
  - PIC/S GMP Annex 20 Quality Risk Management
  - PIC/S PI 045-1 Guidelines on The Formalised Risk Assessment for Ascertaining the Appropriate GMP for Excipients of Medicinal Products for Human Use
- ❑ MAH and GBC follow the defined by its MA or IND.
- ❑ The contract content is followed as the diagram and performed by the responsibilities as the table.
- ❑ TQA scope involves the relationship between MAH and GBC, and follows the MAH QMS (MAH plans and determines the solutions of contract deviations). It, excipients are used in sterile MPs, not only involves the regulation of PIC/S GMP Part I Ch5.29 Excipients, but also needs to consider PIC/S GMP Part I Ch5.29 Active substances and Part II (API/DS).

1 (MAH to GBC)		MAH	GBC
1.1	Supply the excipient's <b>basic information</b> , e.g. name, lot no, batch size, unit operation, package unit...etc.	○	
1.2	Supply the excipient's Product Specification File (PSF) for the re-processing requirements. ❑ Supply information follows the content of Annex 13 Ch2.1 PSF to satisfy the requirements to perform the contract.	○	
1.3	MAH has followed no.1.1 and 1.2 that will to get (or application) IND.	○	
1.4	Is the <b>Excipient</b> supplier qualified by MAH (e.g. supply the Qualified Statement of the <b>Excipient</b> supplier)?	○	
1.5	Performs <b>Step 0</b> : Inform manufacture plan to GBC (includes the related information).	○	
1.6	Others???		
1.7	Others???		
2 (GBC to MAH)		MAH	GBC
2.1	Establish the quality documents following no.1.2.		○
2.2	Before re-processing, perform <b>Step1</b> income the <b>Excipient</b> and open the test requirement.		○
2.3	Perform sampling and income test following <b>Step2</b> (Original spec.)(include reference sample).		○
2.4	Inform <b>Step3</b> re-process result (include IPC data*) (Data should supply to help deviation investigation, e.g. OOS, OOT).		○
2.5	Inform <b>Step4</b> process validation* result (Data should supply to help deviation investigation, e.g. OOS, OOT).		○
2.6	Inform <b>Step5</b> test result of finished re-processing product (Customer spec.*) (include reference sample).		○
2.7	After re-processing, perform <b>Step6</b> income the <b>Excipient</b> .		○
2.8	Assist to investigate deviation (MAH plans and determines).	○	○
2.9	Others???		
2.10	Others???		