



Customer Requirement Specification (CRS)

GBC is pleasure to discuss the CDMO/CMO requirement specification with you. We fully understand the cumbersome requirements of the MA/GMP regulations, and your concerns on technical/formulation, also understand that you have some undetermined points. However, we will work with you to complete this form. This will help GBC QMS (view point from QA) to provide you with the right advice quickly and correctly.

0.Contract Giver Information			
0.1 Company		0.2 Address	
0.3 Cell Phone		0.4 Telephone	
0.5 E-mail		0.6 Contact Person	
1. Basic Information			
1.1 Product name		1.2 Production line	
1.3 CAS No.		1.4 Chemical name	
1.5 Strength		1.6 Indication	

are used for manufacture of medicinal products) and herbicides		iesiio
L.9 Is it potential highly allergenic category	□Yes	
		:eria

1.8 The production and/or storage of technical poisons, such as pesticides (except where these







Voc No



1.7 Physical and

chemical properties





Penicillins
☐Non-Penicillin
☐ Cephalosporins
☐ Carbapenems
☐ Others
β-Lactams Non-Antibacteria
$\square \beta$ -lactam intermediates and derivatives
Other products containing a β-lactam structure
□No
☐Yes (direct acting)
☐alkylating agents(8 subcategories) ☐antibiotics(5
subcategories) anti-biometabolites(6 subcategories)
☐topoisomerase(3 subcategories) ☐antimicrotubules(3
subcategories)
□No (indirect acting)
☐immuno-active ☐hormone agonist and antagonists(5
subcategories)tyrosine and serine kinase inhibition
☐osteo-active ☐antisense oligonucleotide
☐Yes ☐No
□Yes □No













1.13 Manufacture of Radiopharmaceuticals (Annex 3)	□Yes □No	
1.14 Manufacture of Medicinal Gases (Annex 6)	□Yes □No	
1.15 Manufacture of Pressurised Metered Dose Aerosol Preparations for Inhalation (Annex 10)	□Yes □No	
1.16 Manufacture of IMPs (Annex 13)	□Yes □No	
1.17 Manufacture of Medicinal Products Derived from Human Blood or Plasma (Annex 14)	□Yes □No	
1.18 Provide BSE/TSE legality statement (or management process)	□Yes □No	
1.19 Provide Nitrosamines legality statement (or management process)	□Yes □No	
1.20 Manufacture of MP/DP or API/DS	☐Yes, ☐MP/DP☐API/DS	
	No, ☐Medical Device☐Veterinary☐Standard☐Others	
1.21 Evaluate Potency and Toxicological	Genotoxicant	
	Reproductive developmental toxicant	
	☐ Carcinogen	
	Highly sensitizing potential	
	☐OEL:ug/m³	
	□OEB:(1~5)	
	ADE/PDE:ug/day	
	□NOAEL:mg/day	
1.22 □CDMO □CMO		
Others/Summary		













Summary
For worker safety
☐ Elimination
□Containment
Personal protection
☐For patient safety
☐ Can be accommodated in multi-product facility with dedicated equipment or units (Options)
☐Disposable equipment for a given process step
Dedicated equipment for a given process step
Dedicated unit (in a multi-product facility)
Can be accommodated in multi-product facility with no restrictions

2. Customer Requirements		
Aspect	Factor	Element
1. Operator	□ 1.1 GBC	☐ Operated by qualified GMP operators in the production line (or
		laboratory), the number of people?
	☐ 1.2 Customer	☐ Based on MAH QMS, customer needs to participate in the on-site
		guidance of the operation, the number of people?
	☐ 1.3 Is education and training required?	☐ What are the educational and training needs and content of GBC and













		customer?
	☐ 1.4 Others	☐ Please detail it:
2. Machine	☐ 2.1 GBC established machine	☐ Using GMP qualified machine, and do I need to retrofit or add
		modules?
	☐ 2.2 Customer machine	☐ Features and quantity? Space required?
	☐ 2.3 Others	☐ Please detail it:
3. Material	☐ 3.1 GBC established materials	☐ Type? Quantity (related batch size)? Sterile/non-Sterile? Aseptic
		filling/Terminal sterilization?
	☐ 3.2 Customer materials	☐ Type? Quantity (related batch size)? Sterile/non-Sterile? Aseptic
		filling/Terminal sterilization?
	☐ 3.3 Others	☐ Please detail it:
4. Regulation	☐ 4.1 GMP regulations	☐ PIC/S GMP? EU GMP? cGMP? or others?
	☐ 4.2 GMP licensing	☐ PAI that related with 4.3
	□ 4.3 MA	☐ IND (Phase I, II, III)/ANDA/NDA/Biosimilar/BLA?
	☐ 4.4 Objective purpose	☐ API/DS (or Intermediate), MP/DP (or semi-MP/DP), package?
	☐ 4.5 MAA	☐ EMA/MHRA/PMDA/TFDA/US FDA/SFDA/Others?
	☐ 4.6 Others	☐ Please detail it:
5. Environment	☐ 5.1 Grade A	☐ DP: Lyo/Solution vial/PFS/Cartridge
	☐ 5.2 Grade C	☐ DS: Peptide/Biological/Oncology
	☐ 5.3 Others	☐ Please detail it:
6. Test	☐ 6.1 Physical-chemical	☐ Specification and methodology of Raw materials (or Intermediate),
		MP/DP (or semi-MP/DP)?
	☐ 6.2 Microbial	☐ Specification and methodology of Raw materials (or Intermediate),















		MP/DP (o	r semi-MP/DP)?
	☐ 6.3 Others	☐ Please de	tail it:
3. CDMO Module			
Aspect	Factor	Element	
1. Module	☐ 1.1 Established module	☐ Module:	
	☐ 1.2 Not yet established	☐ Need to be established	
		☐ Not required	
		4. Conclusion	
Aspect	Factor		Element
Does GBC accept	☐ Yes	□ CDMO/ CMO	
the contract?	□ No	☐ Conclusion of accepting the contract:	
		☐ Conclusion of unaccepted the contract:	
			•
Evaluator/ Date			
Evaluatory Date			l l

Remark 1: Module is presented on GBC Official website/QMS/MAH/CDMO (https://tw.genovior.com.tw/quality 19.htm)

Remark 2: CRS helps GBC QA to complete "Questionnaires for Contract Manufacture(A1)" and "Feasibility assessment of new product conducting (A2)" •









