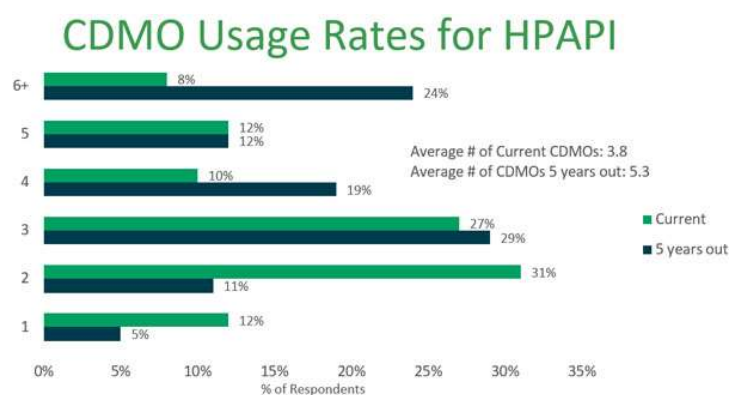


Highly Potent API Market Outlook

Highly potent API manufacturing is a rapidly growing segment of drug development. Those familiar with HPAPI understand its specialized nature and the strict regulations surrounding it. A complicated and resource-intensive process, sponsors often find themselves in need of knowledgeable outsourcing partners to achieve their manufacturing goals. These outsourcing motivations and their impact for the benefit of sponsors and providers alike with the [Highly Potent API Market Outlook](#).

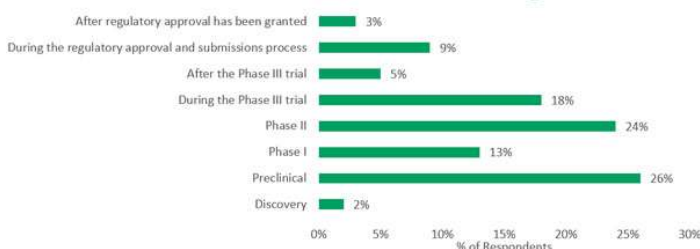
100 respondents from North America, Europe, and Asia completed a 20-minute, web-based quantitative survey in Q1 of 2022. These verified outsourcers were screened prior to participation and were required to work at a pharmaceutical or biotech company, have been involved in small molecule assets requiring high containment/special handling within the past 18 months, and have at least one such asset either in development or on the market.

Sponsor companies will learn which highly potent manufacturing activities their peers outsource and which activities they may conduct in-house. Survey respondents predict they will use more CDMOs for HPAPI manufacturing 5 years from now; currently 8% of respondents use 6 or more CDMOs to meet their highly potent manufacturing needs, but 24% expect to be utilizing at least 6 providers by 2027. Projections like this one offer some guidance to biopharma companies as they consider building their own HPAPI capacity or focus on prioritizing long-term agreements with trusted providers.



For service providers, understanding what outsourcers expect from HPAPI manufacturers is tantamount to winning bids for those projects. Understanding when to have the conversation, however, could be just as important. One-quarter of respondents begin seeking manufacturing partners at the *Preclinical* stage, while another quarter begin their search in *Phase II*. These data also point towards a preference for finding a CDMO that can help a sponsor from development to commercial approval. This echoes other included data pertaining to outsourcing woes: *scalability* was cited by just over half of respondents as an area of difficulty when outsourcing highly potent manufacturing.

CDMO Selection Timing



for connecting those links. The implementation of said practices result in fruitful, lasting partnerships in this segment of drug development.

Despite any outsourcing blues, respondents also indicated their top 5 CDMO selection attributes and CDMO satisfaction drivers, showing promise to any current or potential partners wanting to win HPAPI bids. As continues to research the relationship between service providers and sponsors, the data consistently highlight the missing links between the two. Readers of the [Highly Potent API Market Outlook](#) will learn how analyses point to best practices